

FAQ_100210: How to create a Common Blend?

Solution:

1. Create Material Master for Blend from Master→Q.A.→Material Master.

PharmaSuite - [SOHAM PHARMACEUTICALS PVT. LTD. , VATVA , 200910 - Material Master]

Transactions Daily Master Parameter Reports Utility Exit Window

SOHAM Material Master FmMatMast 2009-2010 02.03.2010

Material Name * **BLEND NIMESULIDE10MG +PARCETOMOL 100 MG**

Synonym * **BLEND NIMESULIDE10MG +PARCETO** Specification * **IP** Copy From

Unit of Measure (UOM) : Purchase * **KG** Consumption * **KG** Object Type *

Conversion Factor 1 **KG** = **1.000000000** **KG** Made of *

Material Type * **RM** **ACTIVE** Material For Plain/Printed *

Material Code * **1BLEND1** ER 5 Required ? **Yes** Used Only By

Therapeutic Cate.* **ANALGESIC AND ANTIINFLAMATORY** **SOLID** **NON-INFLAMMABLE** **NON-HAZARDOUS**

Storage Condition **PRESERVE IN A WELL CLOSED LIGHT RESISTANT CONTAINER AT** Storage Bin **RMSTGRR03**

Excise Status * **Excisable** Tariff **2942.0090** Testing Charges **500.00** Sample Qty. **0.0200** **KG**

COA Rule **THE DRUG & COSMETIC ACT. 1940 & THE RULES THERE UNDER FORM-39(RULE 150-E(F))**

Purchase Details Purchase History Consumed In Equivalent to Stock Additional Info

Min. Available Pack **1.000** **KG** Art Work / Specification No. **View Art Work**

Avg.Procurement **2** Days **Auto** Location Make Vendor Min Stk. Re-Order

Q.C. Lead Time **1** Days **Auto** Mat. Code Level Level **KG**

Avg. Potency **0.00** %

Shelf Life **60** Months Exp. Req? **YES**

Re-Test After each **12** Months

Re-Test Sample Qty **0.0100** **KG**

Weight Calc.In Batch **YES**

Weight **GM**

Purchase Specification :

Delete **Auto** **Auto Calculate**

Transaction complete: 1 records applied and saved.
Record: 1/1 <OSC> <DBG>

2. Create a Product Master for Blend in Master→Marketing→Product Master

PharmaSuite - [SOHAM PHARMACEUTICALS PVT. LTD., VATVA, 200910 - Product Master]

Transactions Daily Master Parameter Reports Utility Exit Window

SOHAM Product Master FmltmMast 2009-2010 11.02.2010

Product Name * BLEND NIMESULIDE10MG +PARCETOMOL 100 MG Obsolete
 Synonym * BLEND NIMESULIDE10MG +PARCETOMOL 10 Master Card No 777
 Generic Name

Product Code * BLEN01 Saleable / Sample * Saleable Department * TABLET
 Mfg. By * SOHAM Mkt. By * SOHAM Copy From
 Packing * 1 BAG X 1.000 KG Display Format * 1 KG BAG
 Storage Bin FGGRACK11 1.000 Actual Filling Therapeutic Cate.* ANALGESIC AND ANTIINFLAMATORY
 Excise Status Non Excisabl. Excise Notification
 Tariff * 3004.90.69 Excise Duty Group 5 Tax Group A HSN Code
 Storage Condition STORE IN A COOL DRY PLACE.PROTECT FROM LIGHT.
 COA Rule * 1.1

Technical Details Stereo Ingredients Rate Details Job Work Details Stock Label Claim

Specification* IP View Art Work
 Generic/Branded* BRANDED Bulk Test Require? Yes Mfg. Lic. No. * G/1648
 Minimum Stock Std. Inventory Days Product Type EXPORT
 Sample Size 0.010 KG Packing 01 KG
 Retain Qty. 0.010 KG Packing 01 KG
 Shelf-Life* 36 Months (Enter 999 for non-expiry product)
 Re-Test after each 6 Months Shipper Size (In MM)
 Shipper Pack 10 L 11.00 B 8.00 H 8.00
 Shipper Weight 100.00 Kg Shipper CFT .000

Status : Queried Records
 Record: 1/1 <OSC> <DBG>

3. Create Master Card for that product in Parameter→Q.A.→Formula Master

PharmaSuite - [SOHAM PHARMACEUTICALS PVT. LTD., VATVA, 200910 - Formula Master]

Transactions Daily Master Parameter Reports Utility Exit Window

SOHAM Formula Master FmForMast 2009-2010 04.03.2010

Formula Details Other Details Equipments Required In Process Testing

Location VATVA Master Card No. 777 Rev.
 Product Code BLEN01 Make SOHAM
 Product Name BLEND NIMESULIDE10MG + Mkt. By SOHAM
 Generic Name

Batch Size 64.000 KG Dept. TABLET
 Avg. Weight of 1 KG 1000000.000 Mg Batch Size 64.0000 Kg
 Standard Yield 98.00 Compressed Wt. Mg. Revision Remark
 Material Used Of * Non Excisable Charges Revision Copy From

Stage	Material	Wt. Calc	Potency	Label Claim	Per	Evaporate	Qty. With	Req. as per
		Active	Mat. For	%		Ovg%	Overage	Std. Batch Size
DRY MIXI	A 1NIME01	Y	Y	Y	100.00000	MG	100.0000	10.0000 KG
DRY MIXI	B 1PARA01	Y	Y	Y	500.00000	MG	500.0000	50.0000 KG
BINDING	A 1STAR02	Y	N	N			15625.0000	1.0000 KG
BINDING	B 1COLO10	Y	N	N			781.2500	0.0500 KG
BINDING	C 1GELA01	Y	N	N			15625.0000	1.0000 KG
BINDING	D 1PURIO1	N	N	N			0.0000	15.0000 LTR

RM NIMESULIDE BP Actual As Per Batch
 Excisable Factor Synonyms Std. Potency %
 Delete

4. Create a batch for Blend

PharmaSuite - [SOHAM PHARMACEUTICALS PVT. LTD., VATVA, 200910 - Batch Creation]

Transactions Daily Master Parameter Reports Utility Exit Window

SOHAM Batch Creation FmBatchCr 2009-2010 06.03.2010

Batch Detail

Location* VATVA Mfg Location* VATVA Make* SOHAM Mkt. By SOHAM

Product Name* BLEND01 BLEND NIMESULIDE10MG +PARCETOMOL 10 Plan No

Generic Name Series BACR

Print BMR

Batch No.* 02032010 Mfg. Date * 02-MAR-10 Exp. Date 28-FEB-13 Revision No Show Log

Batch Size* 64 KG Master Card No. 777 BMR Issue No VDBAB90118

Residue Reused Detail

Batch *	R.R. Qty	Mfg. Dt.	Exp. Dt.	Process Completed
	64 KG			

Delete

Packing Detail

Item Name	Packing	MRP	Planned Qty	Planned Pack Qty	Actual Qty
BLEND01	1 KG	12.00	64 KG	64 BAG	KG
	P.T.R.		64 KG	- Bonding Retain Qty	
	P.T.S.			Total Packing	0.000
	Trade Rate			+ Sample Qty	
	Bulk Release Date 03-03-2010			+ Tranf. To Semi.F.G.	
	Q.A. Release Date			+ Testing Qty	0.010
	Date Of Completion	Residue After Process		+ Residue Qty	
	Yield %			Total	0.010
				% Under Process	63.991

Delete

Status : Queried Records

5. Then create the Material Requisition Slip for the product in TD→Production→Material Requisition Slip.

PharmaSuite - [SOHAM PHARMACEUTICALS PVT. LTD., VATVA, 200910 - Material Requisition Slip]

Transactions Daily Master Parameter Reports Utility Exit Window

SOHAM Material Requisition Slip FmReqTran 2009-2010 02.03.2010

Location * VATVA Make * SOHAM Material Type * RM Requisition Slip No VDMRR90045

Requisition By S R SHAH Requisition Date * 02-03-2010

Product Name * BLEND01 BLEND NIMESULIDE10MG +PARCETOMOL Master Card No. 777

Batch No. 02032010 Batch Size 64 KG Division TABLET

Mfg. Dt. MAR-2010 Exp Dt. FEB-2013 Mkt. By SOHAM

Remarks Material Requisition For : Issue Slip No. Issue Slip Date

Process	Stage	Material Code	Spec.	Inward No.	Req. Qty.	Allocated Qty.	UOM	Potency %
DRY MIXING	A	1NIME01	BP	7777	10.0000	10.0000	KG	
DRY MIXING	B	1PARA01	IP	5555	50.0000	52.6320	KG	95.00
BINDING	A	1STAR02	IP	DVDR090007	1.0000	1.0000	KG	

Material Name STARCH A.R.No. DVDR090007 Exp.Dt. Delete

Lot Details

1.		4.		7.		10.		13.	
2.		5.		8.		11.		14.	
3.		6.		9.		12.		15.	

Transaction complete: 1 records applied; all records saved.
Record: 1/1 <OSC> <DBG>

6. Then create the Material Dispensing Slip for the product in TD→RM/PM Store→Material Dispensing for Mfg.

PharmaSuite - [SOHAM PHARMACEUTICALS PVT. LTD., VATVA, 200910 - Material Dispensing For Mfg.]

Transactions Daily Master Parameter Reports Utility Exit Window

SOHAM Material Dispensing For Mfg. FmMfgTran 2009-2010 02.03.2010

Location * VATVA Make * SOHAM Material Type * RM Issue Slip No VDMMR90054
 Requisition Slip No. VDMRR90045 Mkt. By Issue Date * 02-03-2010
 Product Name * BLEN01 BLEND NIMESULIDE10MG +PARCETO Master Card No. 777
 Batch No. 02032010 Batch Size 64 KG Division TABLET
 Mfg. Dt. MAR-2010 Exp. Dt. FEB-2013
 Remarks Material Requisition For :
 Show Log

Process	Stage	Material Code	Spec.	Inward No.	Req. Qty.	Issue Qty.	UOM
DRY MIXING	A	1NIME01	BP	7777	10.0000	10.0000	KG
DRY MIXING	B	1PARA01	IP	5555	50.0000	52.6320	KG
BINDING	A	1STAR02	IP	DVDR090007	1.0000	1.0000	KG

Material Name STARCH DVDR090007 Delete

Lot Details

1.		4.		7.		10.		13.	
2.		5.		8.		11.		14.	
3.		6.		9.		12.		15.	

Transaction complete: applied records saved.
 Record: 1/1 <OSC> <DBG>

8. Create a Test Request in TD→Production→Test Request.

PharmaSuite - [SOHAM PHARMACEUTICALS PVT. LTD., VATVA, 200910 - Test Request]

Transactions Daily Master Parameter Reports Utility Exit Window

SOHAM Test Request FmFgTest 2009-2010 03.03.2010

Location * VATVA Series FTST T.R. No VDFTF90105
 Make * SOHAM T.R. Date * 03-03-2010
 Product Name * BLEN01 BLEND NIMESULIDE10MG +PARCETOMOL 10 1 KG
 Batch No. 02032010 Process * BULK Lot No
 Batch Size 64 KG Mfg. Dt. MAR-2010 Exp. Dt. FEB-2013
 Packing .01 KG Sample Size 0.010 KG = 0.0100 KG
 Remarks

Transaction complete: 1 records applied and saved.
 Record: 1/1 <OSC> <DBG>

9. It must be passed through Bulk Process so Go to TD→Q.C.→In process/Bulk Analysis Report.

PharmaSuite - [SOHAM PHARMACEUTICALS PVT. LTD. , VATVA , 200910 - In Process / Bulk Analysis Report]

Transactions Daily Master Parameter Reports Utility Exit Window

SOHAM In Process / Bulk Analysis Report FmFgRep 2009-2010 03.03.2010

Location * VATVA Make * SOHAM Packing .01 KG

Product Name * BLEN01 BLEND NIMESULIDE10MG +PARCETOMOL 10 1 KG

Batch No. 02032010 Mfg. Dt. MAR-2010 Exp. Dt. FEB-2013 Process BULK

Total Batch Size 64 KG Lot No Sample Size 0.010 KG

A.R. No 2303 T.R. No. VDFTF90105 T.R. Date 03-03-2010

A.R. Date * 03-03-2010 Status * APPROVED Released Qty 64 KG

Remarks a

Analysis Date * 03-03-2010 Analyst * DEEPAK R PATEL

Reason for Rejection

Q.C Result

Create Report

Test	Result	Limits

Only Numeric Result

Laboratory Equipment No. Test Readings Comply Yes

Transaction complete: 1 records applied and saved.
Record: 1/1 <OSC> <DBG>

10. Now create Test Request in TD→Production→Semi Finished Goods.

PharmaSuite - [SOHAM PHARMACEUTICALS PVT. LTD. , VATVA , 200910 - Semi Finished Goods]

Transactions Daily Master Parameter Reports Utility Exit Window

SOHAM Semi Finished Goods FmSemiFin 2009-2010 15.02.2010

Location * VATVA Make * SOHAM T.R. No VDFS90005
T.R. Date * 15-02-2010

Product Name * BLEND01 BLEND NIMESULIDE10MG +PARCETOMOL 1 KG
Batch No. 777
Mfg. Dt. FEB-2010 Exp. Dt. JAN-2013
Batch Size 64 KG
Semi Finished Material 1BLEND01 BLEND NIMESULIDE10MG +PARCETOMOL
Packing 1X64
Transferred Qty 64 KG 64.0000 KG
Series RM New ArNo (if not auto)
Remarks
GR No RM090106 Inward No DVDR090181

Transaction complete: 1 records applied and saved.
Record: 1/1 <ESC> <DBG>

Note:

- When you press F9 for the help of Product Name, the list which you get is from TD→P.P.M.C.→Batch Creation.
- And in the help of Semi Finished Material, the list is from Master→Q.A.→Material Master
- Now this Blend will be considered as a Raw Material.