

Press Add button.

1. Feed details of foil which you want to send at Mfg. floor.
 - Material: Press F9 to select material which you need to dispense as a whole and not part.
 - . Help with following information will appear:
 - Matcode : Material Code
 - Material name: Packing material name
 - Uom : Unit of Measurement
 - Mat.Inw.no : Inward no.
 - Available Qty : Approved available stock qty
 - Item Code: Item Code
 - Item Name : Item Name
 - Batch No : Item Batch No.
 - Issue Qty : Qty required to dispensing as per slip.

2. Once you select inward no. from above list it will fill the required field auto in Physical Issue/Return Details box and Used Material Details box. Now you can change Phy. Issue Qty with the actual qty you are dispensing as a roll. In our example it is 22 kg. Note: Phy. Issue Qty cannot be more than available qty.
3. Used Materials Details box displays auto dispense qty including qty dispensed for previous batches for the selected inward no. Now you can change Used Qty with the qty you need to use from this roll. In our example is it 4 kg. Note: Used Qty cannot be more than dispensed qty.

Dispensing system of the material already lying on manufacturing floor:

4. Best part of this box is when the full roll is on the manufacturing floor and you are dispensing packing material for the next similar batch. Now store physically do not have any stock because the roll is lying on the manufacturing floor. In this case Physical Issue Return Details box is pre filled and you only need to make entry only in Used Material details. This means that you are using the material from the pre-issued roll which is lying on the manufacturing floor and you are physically not issuing any new roll for this batch.

Screen of the box with previous entry and new entry

PHYWIN

Physical Issue/Return Details					Used Material Details		
Material	Inward No	Batch	Phy. Issue Qty	Return Qty	Product	Batch	Used Qty
2F1P16	KG	PM/01/08	TEST701	22.0000	AIRM01	TEST701	4.0000
					AIRM01	27122009	4.0000
FOIL AIRMAX TABLETS				Bal. Qty			14.0000
Product	AIRM01 AIRMAX TABLETS						
Slip No	VDMMP90029						
Add		Delete	Ok		Cancel		
					Add Dtl		Delete Dtl

5. When you need to return the remaining roll after using it in one or more batches as per above example. Select Transaction Daily ->Rm/Pm Store->Return From Mfg.

Screen showing mfg. return entry

PHYWIN

Physical Issue/Return Details					Used Material Details		
Material	Inward No	Batch	Phy. Issue Qty	Return Qty	Product	Batch	Used Qty
2F1P16	KG	PM/01/08	TEST701	22.0000	AIRM01	27122009	3.7000
				14.3000	AIRM01	TEST701	4.0000
FOIL AIRMAX TABLETS				Bal. Qty			0.0000
Product	AIRM01 AIRMAX TABLETS						
Slip No	VDMMP90029						
Add		Delete	Ok		Cancel		
					Add Dtl		Delete Dtl

Process	Stage	Material Code	Spec.	Inward No.	A.R.No	Receive Qty.	UOM
PACKING	A	2F1P16	IH	PM/01/08	PM/01/08	0.3000	KG

MatName FOIL AIRMAX TABLETS

Record: 1/1 <OSC> <DBG>

Start | Software | 23122009_No... | PharmaSuit... | Microsoft Word | Microsoft Offic... | 8:13 PM

When you save this entry following screen appears:

- Mfg Ret Qty means the qty returned from the actual dispensed qty. In our example in batch 27122009 if 3.70 kg is used instead of 4 kg in and 0.30 kg is returned than Mfg. return qty is 0.30 kg for that batch
- Physical Return means out of 22 kg 4.00+3.70 kg is used and 14.30 kg is returned.
- Suppose whole 4 kg dispensed for batch is utilized and only 14 kg from the physical issue qty is returned back. from the manufacturing floor than in data entry Mfg return qty is 0 (zero) and Physical return is 14 kg.

6. Stock of material at manufacturing floor is available at :
- Report -> RM/PM Store -> Stock Report -> Mfg. Floor -> Mfg.Floor Stock Statement
 - Report-> RM?PM Store -> Stock Report->Mfg Floor->Mfg.Floor Stock Register